

# Inverse Optimization: A Case Study in Supply Chain Cost Estimation

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## ABSTRACT

Determining unknown parameters of an optimization model such that a given feasible solution becomes optimal is the focus of the quickly emerging discipline of inverse optimization in operations research. Inverse optimization infers model coefficients from observed decisions, in contrast to traditional optimization, which seeks the optimal solution for the given known parameters. This Paper demonstrate the implementation of inverse optimization through a case study in supply chain cost estimation. The inverse problem is developed to extract transportation cost coefficients from observable shipping patterns using a linear programming transportation model. The formulation in mathematics, the method of solving it, and the computing example are presented. The paper emphasises how inverse optimization is useful in decision sciences, logistics, energy systems, and economics.

**Keywords:** Inverse optimization, inverse linear programming, supply chain, cost estimation, transportation problem.

## INTRODUCTION

Optimization models are widely used in engineering, economics, finance, and management sciences to determine optimal decisions under given constraints. In a Classical optimization model, it is assumed that model parameters (costs, weights, utilities) are known and fixed. However, in many real-world problems, these model parameters are unknown or uncertain, but decisions are observable. These problems can be tackle by inverse optimization.

In an Inverse optimization model, we can estimate the model parameters that makes the observed decision optimal. Burton and Toint [1] were the first who investigate the inverse optimization for shortest path problem. Ahuja and Orlin[2] formally proposed the idea of inverse optimization in the field of network flow problems and linear programming problem, since then a lot of work has been done in various field such as ,minimum cost flow problem[9], minimum spanning tree problem[10], shortest path problem[11,12], linear programming problem[2], Linear Fractional Programming problems[6,8], Quadratic Programming Problems [7] and Transportation Problems [3,5] etc.

In this paper, we have consider a case study in supply chain transportation, where we have given the shipment quantity(observed solution) and we wish to estimate the transportation costs for which the observed solution become optimal.

### Case Study: Transportation Cost Estimation

#### Problem Description

A company distributes goods from two warehouses  $W_1$ ,  $W_2$  to three retail outlets  $R_1$ ,  $R_2$  and  $R_3$ . The shipment quantities are observed, but transportation costs are unknown.

Observed shipment from warehouses  $W_1, W_2$  to retail outlets  $R_1, R_2$  and  $R_3$  are given in the following matrix:

Table: 1

From/ To	$R_1$	$R_2$	$R_3$
$W_1$	$X_{11} = 20$	$X_{12} = 30$	$X_{13} = 10$
$W_2$	$X_{21} = 10$	$X_{22} = 20$	$X_{23} = 40$

Supply from warehouses  $W_1, W_2$  are:  $s_1 = 60, s_2 = 70$   
 Demands of  $R_1, R_2$  and  $R_3$  are:  $d_1 = 30, d_2 = 50, d_3 = 50$   
 Clearly, Total Demand= Total Supply  
 Supply and demand constraints are satisfied.

Management suspects that decisions were cost-optimal, but cost coefficients are unknown. The objective is to estimate transportation costs.

**Method**

Let the initial estimation of cost matrix is given as:

Table: 2

From/ To	$R_1$	$R_2$	$R_3$
$W_1$	$C_{11} = 8$	$C_{12} = 6$	$C_{13} = 10$
$W_2$	$C_{21} = 9$	$C_{22} = 7$	$C_{23} = 4$

Mathematical model of this problem is given as:

$$\text{Minimize } Z = \sum_{i=0}^2 \sum_{j=0}^3 C_{ij} X_{ij}$$

Subject to,

Supply constraints

$$x_{11} + x_{12} + x_{13} = 60$$

$$x_{21} + x_{22} + x_{23} = 70$$

and demand constraints

$$x_{11} + x_{21} = 30$$

$$x_{12} + x_{22} = 50$$

$$x_{13} + x_{23} = 50$$

$$x_{ij} \geq 0 \text{ for } i=0,1,2 ; j=0,1,2,3$$

If  $u_1, u_2$  are dual variables correspond to supply constraints and  $v_1, v_2, v_3$  are dual variables correspond to demand constraints then the dual of the above problem is :

$$\text{Maximize } W = 60 u_1 + 70 u_2 + 30 v_1 + 50 v_2 + 50 v_3$$

Subject to,

$$u_1 + v_1 \leq C_{11}$$

$$u_1 + v_2 \leq C_{12}$$

$$u_1 + v_3 \leq C_{13}$$

$$u_2 + v_1 \leq C_{21}$$

$$u_2 + v_2 \leq C_{22}$$

$$u_2 + v_3 \leq C_{23}$$

Here the observed shipment are positive i.e. all  $x_{ij} > 0$  therefore by complementary slackness conditions:

$$u_1 + v_1 = C_{11}$$

$$u_1 + v_2 = C_{12}$$

$$u_1 + v_3 = C_{13}$$

$$u_2 + v_1 = C_{21}$$

$$u_2 + v_2 = C_{22}$$

$$u_2 + v_3 = C_{23}$$

Let  $C^0 = \begin{bmatrix} 8 & 6 & 0 \\ 9 & 7 & 4 \end{bmatrix} = [C_{ij}^0]$  be the initial estimation of the cost and using inverse optimization, we have to find the cost  $C = [C_{ij}]$  for which the observed shipment become the optimal shipment and both  $C_{ij}$  and  $C_{ij}^0$  are differ as little as possible.

Therefore we have to minimize  $\sum_{i,j} (C_{ij} - C_{ij}^0)^2$ . Substituting  $C_{ij} = u_i + v_j$ , and the values of  $C_{ij}^0$ , we have the following function to minimize:

$$f(u,v) = (u_1 + v_1 - 8)^2 + (u_1 + v_2 - 6)^2 + (u_1 + v_3 - 10)^2 + (u_2 + v_1 - 9)^2 + (u_2 + v_2 - 7)^2 + (u_2 + v_3 - 4)^2$$

Calculating partial order derivatives  $\frac{\partial f}{\partial u_1}, \frac{\partial f}{\partial u_2}, \frac{\partial f}{\partial v_1}, \frac{\partial f}{\partial v_2}, \frac{\partial f}{\partial v_3}$  and set equal to zero we get the following equations:

$$3u_1 + v_1 + v_2 + v_3 = 24 \quad (i)$$

$$3u_2 + v_1 + v_2 + v_3 = 20 \quad (ii)$$

$$u_1 + u_2 + 2v_1 = 17 \quad (iii)$$

$$u_1 + u_2 + 2v_2 = 13 \quad (iv)$$

$$u_1 + u_2 + 2v_3 = 14 \quad (v)$$

Subtracting (ii) from (i), we get  
 $u_1 - u_2 = 4/3$

Subtracting (iv) from (iii), and (v) from (iii), we get  
 $v_1 - v_2 = 2$  and  $v_1 - v_3 = 1.5$   
 or  $v_2 = v_1 - 2$  and  $v_3 = v_1 - 1.5$

Substituting  $v_2$  and  $v_3$  in (i), we have  
 $3u_1 + 3v_1 = 27.5$  or  $u_1 + v_1 = 9.167$

again Subtracting (v) from (iii), we get  
 $v_1 - v_3 = 1.5$

In order to remove degeneracy, we have to fix one variable. If we start from  $v_1 = 5$ , then we get  $u_1 = 4.167$ ,  $u_2 = 2.833$ ,  $v_2 = 3$  and  $v_3 = 3.5$ .

Further, using  $C_{ij} = u_i + v_j$  the estimated cost can be calculated and the following is the estimated cost matrix:

$$C = \begin{bmatrix} 9.167 & 7.167 & 7.667 \\ 7.833 & 5.833 & 6.333 \end{bmatrix}$$

## LIMITATIONS

- It requires feasibility of observed solution
- Inverse problem usually a complex problem having large number of variables
- Inverse problem may have multiple possible solutions.

## CONCLUSION

Inverse optimization is a powerful methodology bridging optimization theory and data analytics. By inferring model parameters from observed decisions, it enables robust decision modelling in uncertain environments. The transportation case study demonstrates practical feasibility and managerial relevance.

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